# Self-Centering, Steel Body, 3-Jaws Scroll Chucks

## Replacement Jaws for Manual and Power Chucks



Good Day / Guten Tag / Dzień dobry!

We are very glad to offer you a wide assortment of self-centering lathe chucks as well as replacement jaws for manual and power chucks. Regardless if your chuck bears the POREBA's name or another manufacturer's, we have a product that will fit your needs. FN Poreba Ltd., has been established in 2011 in the former FUM Poreba gear manufacturing division, draws on over 200 years of machine tool and metal manufacturing tradition in the town of Poreba. I, Stanisław Cichoń have over 30 year's experience in the machine tool industry and I was the Managing Director of FUM Poreba in the year 1992-2000 and then later of Bison-Bial Chucks and Tooling Factory from 2002 to 2008. Now FN Poreba Ltd is continuing the tradition of precision engineering that has made the name Poreba synonymous with quality throughout the machine tool world, specializing in chucks and chuck components!

Sincerely Yours,

Stanisław Cichoń (CEO)

#### Self-centering, steel body, 3-jaws scroll chucks

Plain back fixing - DIN 6350
Type A fixing - DIN 55026
Type C fixing - DIN 55027
Type D fixing - DIN 55029
Plain back or front fixing - DIN 6350











### **TÜV NORD ISO Certification Nr 44100132840**

POREBA ABA

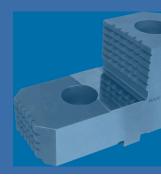


STANDARD



## **Replacement Jaws**

for manual clamping and power chucks to POREBA Standard and other manufacturers lathe chucks



Chuck Size 100 - 800



Outside Hard Solid Jaws Also available in CTOO version



Hard Master Jaws



Inside Hard Solid Jaws Also available in CTOO version



Hard Master CTOO Jaws



Soft Solid Jaws Also available in CTOO version



Hard 2-piece Reversible Jaws Also available in CTOO version



Hard Top Reversible Jaws



Sof 2-piece Jaws Also available in CTOO version



Hard Top Reversible CTOO Jaws



Hard Top Reversible Jaws Metric Serration 1,5 mm x 60°



Soft Top Jaws



Soft Top Jaws Metric Serration 1,5 mm 60°



Soft Top CTOO Jaws



Soft Top Jaws Inch Serration 1,16" x 60°



Soft Top Jaws Inch Serration 1,16" x 90°



Special aplication

#### Fabryka Narzędzi PORĘBA Sp. z o.o.

ul. Zakładowa 2A, 42-480 Poręba POLSKA phone/fax +48 32 646 62 31 e-mail: biuro@fn-poreba.pl

#### **POREBA Office in Germany**

c/o Alfa Breya GmbH Landsberger Strasse 234, 80687 Munich, Germany phone: +49 89 954-15993 fax: +49 89 218-97718 e-mail: info@chucks-standard.de